: WEARPLATE KIT, STANDARD

User:

Monday, 03/11/2008 2:23:43 PM

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

: 12199

Job Number **Estimate Number** : 43174

P.O. Number

This Issue Prsht Rev.

Previous Run

First Issue

: 03/11/2008

: NC

: // : 36202

: SMALL /MED FAB

Type

Part Number **Drawing Number**

Drawing Name

: N/A : N/A

Project Number **Drawing Revision**

: N/A : N/A

: D412726141

Material : 05/11/2008 **Due Date**

Qty:

1 Um:

Each

Written By

Checked & Approved By

Comment

Est Rev:A 05.05.12

S.O. No. :

New issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

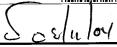
1.0

JUD 08.11.03



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-726-142 CHG001



2.0

3.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Wearplate



Comment: Qty.:

D33151

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

D3315-1

Wearplate, LH Fwd

4.0

D33153

Wearplate



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3315-3 Wearplate LH Center

5.0

D33155



Comment: Qty.:

1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number D3315-5

Description Wearplate LH Aft

Batch

Dart Aeı	rospace	e Ltd								
W/O:			WO	RK ORDER CHANGE	S					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				•						
Part No	:	PAR #:	Fault Category: NCR: Yes		NCR: Yes	Yes No DQA:		Date:		
	R	esolution:	Disposition: QA			\: N/C Closed:			Date:	
NCR:		•	WORK ORDE	ER NON-CONFORMAI	NCE (NCR))				
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification		Approval	Approval	
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		

NOTE: Date & initial all entries

Monday, 03/1/1/2008 2:23:43 PM Date Julie Dawson User: **Process Sheet** Drawing Name: WEARPLATE KIT, STANDARD Customer: CU-DAR001 Dart Helicopters Services Job Number: 43174 Part Number: D412726141 Job Number: Seq. #: Description: **Machine Or Operation:** Bolt 6.0 AN35A 40.0000 Each(s)/Unit Total: 40.0000 Each(s) Comment: Qty.: Pick: Packing Kit Description Batch **Qty Part Number** M100188 AN3-5A Bolt AN960JD10L 7.0 Comment: Qty.: Total: 40.0000 Each(s) 40.0000 Each(s)/Unit Pick: Packing Kit Qty Part Number **Description Batch** Washer 40 AN960JD10L INSPECT 100% KITS FOR COMPLETENES 8.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-726-141 Location: PPP Rev: FINAL INSPECTION/W/O RELEASE 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospa	ace Ltd
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W/O:			WORK ORDER CHANGES							
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No) :	PAR #: _	Fault Category:	NCR: Yes	No DQ	A:	Date: _			
	F	Resolution:	Disposition:	QA: N/C (Closed:		Date: _	·		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC Section A	Corrective Action Section B			Verification	Annroval	Approval		
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		

NOTE: Date & initial all entries